

Section 6 Spare parts

6.1

6.1.1

Ordering spare parts

Five items of information are required when ordering spare parts from the manufacturers. (1) The quantity required, (2) The item number, (3) The description, (4) The drawing number, (5) The clutch serial number.

6.1.2

The clutch serial number (preceded by the letter R) is marked on the outside of both the clutch and the casing. The remaining information required can be found in Section 5 of this manual and on the assembly drawing.

6.1.3

Order example: Quantity 2, Item 9, Primary pawl pin, Drawing number *****, Serial number (see clutch).

6.2

6.2.1

Recommended spares

It is advised that the following spares are carried as stock.

Item	Description	Qty
9	Primary pawl pin	2
10	Primary pawl spring	2
11	Primary pawl stop pin	2
12	Secondary pawl pin	4
13	Secondary pawl stop pin	8
15	Secondary pawl	4
16	Primary pawl	2
21	Lock washer	2
27	Labyrinth seal	2
28	'O' ring	2
32	Sealing washer	2
41	Ball bearing	4
72	Gasket	1
97	Gasket	1

SSS Gears Size 30 Encased Clutch. Manual No. IB1048.

 GEARs LIMITED